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FRICTION BLOCK BEARING

Technopolymer.

SPRING

AISI 631 stainless steel.

STANDARD EXECUTIONS

Black-oxide steel threaded body, hexagon socket head:

- GN 615.9-K: hardened steel ball, normal end-force spring.
- GN 615.9-KS: hardened steel ball, spring with heavy end-force.

Black-oxide AISI 303 stainless steel threaded body, hexagon socket head.

- GN 615.9-KN: AISI 420C hardened stainless steel ball, normal end-force spring.
- GN 615.9-KSN: AISI 420C hardened stainless steel ball, spring with heavy end-force.

MAX. WORKING TEMPERATURE

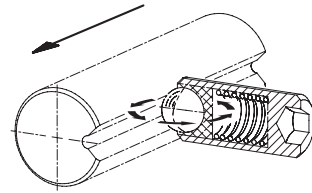
90°C.

FEATURES AND APPLICATIONS

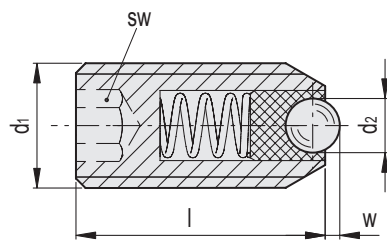
GN 615.9 ball spring plungers are the result of a further development of GN 615.8 for special applications, which require adjustment or positioning by means of a hexagon socket screw. They are used for the pressure and block function, obtained thanks to the presence of a technopolymer friction block bearing.

The ball is mounted in the friction bearing which, while allowing mobility, makes locking much more effective.

The technopolymer bearing also acts as an electrical insulator.



| Conversion Table | |
|-------------------|------|
| 1 mm = 0.039 inch | |
| d2 | |
| mm | inch |
| 2 | 0.08 |
| 2.5 | 0.10 |
| 3.5 | 0.14 |
| 4.5 | 0.18 |
| 6.5 | 0.25 |
| 8.5 | 0.33 |



INOX STAINLESS STEEL METRIC

GN 615.9-K

| Code | Description | d1 | d2 | l | w | Spring preload [N] | Spring max load [N] | ⚖️ |
|----------|----------------|------|-----|----|------|--------------------|---------------------|----|
| GN.33611 | GN 615.9-M5-K | M 5 | 2 | 14 | 0.5 | 4.8 | 6.8 | 2 |
| GN.33621 | GN 615.9-M6-K | M 6 | 2.5 | 15 | 0.7 | 6.3 | 10 | 2 |
| GN.33631 | GN 615.9-M8-K | M 8 | 3.5 | 18 | 0.95 | 16 | 24 | 4 |
| GN.33641 | GN 615.9-M10-K | M 10 | 4.5 | 23 | 1.4 | 18.8 | 31.7 | 8 |
| GN.33651 | GN 615.9-M12-K | M 12 | 6.5 | 26 | 2.3 | 26 | 49 | 12 |
| GN.33661 | GN 615.9-M16-K | M 16 | 8.5 | 33 | 3.1 | 38 | 68 | 30 |

GN 615.9-KS

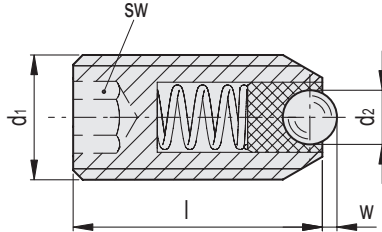
| Code | Description | d1 | d2 | l | w | Spring preload [N] | Spring max load [N] | ⚖️ |
|----------|-----------------|------|-----|----|------|--------------------|---------------------|----|
| GN.33613 | GN 615.9-M5-KN | M 5 | 2 | 14 | 0.5 | 4.8 | 6.8 | 2 |
| GN.33623 | GN 615.9-M6-KN | M 6 | 2.5 | 15 | 0.7 | 6.3 | 10 | 2 |
| GN.33633 | GN 615.9-M8-KN | M 8 | 3.5 | 18 | 0.95 | 16 | 24 | 4 |
| GN.33643 | GN 615.9-M10-KN | M 10 | 4.5 | 23 | 1.4 | 18.8 | 31.7 | 8 |
| GN.33653 | GN 615.9-M12-KN | M 12 | 6.5 | 26 | 2.3 | 26 | 49 | 12 |
| GN.33663 | GN 615.9-M16-KN | M 16 | 8.5 | 33 | 3.1 | 38 | 68 | 30 |

INOX STAINLESS STEEL

Indexing and positioning elements



| Conversion Table | |
|-------------------|------|
| 1 mm = 0.039 inch | |
| d2 | |
| mm | inch |
| 2 | 0.08 |
| 2.5 | 0.10 |
| 3.5 | 0.14 |
| 4.5 | 0.18 |
| 6.5 | 0.25 |
| 8.5 | 0.33 |



GN 615.9-KN

INOX STAINLESS STEEL METRIC

| Code | Description | d1 | d2 | l | w | Spring preload [N] | Spring max load [N] | ⚖️ |
|----------|-----------------|------|-----|----|------|--------------------|---------------------|----|
| GN.33612 | GN 615.9-M5-KS | M 5 | 2 | 14 | 0.5 | 4.8 | 6.8 | 2 |
| GN.33622 | GN 615.9-M6-KS | M 6 | 2.5 | 15 | 0.7 | 6.3 | 10 | 2 |
| GN.33632 | GN 615.9-M8-KS | M 8 | 3.5 | 18 | 0.95 | 16 | 24 | 4 |
| GN.33642 | GN 615.9-M10-KS | M 10 | 4.5 | 23 | 1.4 | 18.8 | 31.7 | 8 |
| GN.33652 | GN 615.9-M12-KS | M 12 | 6.5 | 26 | 2.3 | 26 | 49 | 12 |
| GN.33662 | GN 615.9-M16-KS | M 16 | 8.5 | 33 | 3.1 | 38 | 68 | 30 |

GN 615.9-KSN

INOX STAINLESS STEEL

| Code | Description | d1 | d2 | l | w | Spring preload [N] | Spring max load [N] | ⚖️ |
|----------|------------------|------|-----|----|------|--------------------|---------------------|----|
| GN.33614 | GN 615.9-M5-KSN | M 5 | 2 | 14 | 0.5 | 4.8 | 6.8 | 2 |
| GN.33624 | GN 615.9-M6-KSN | M 6 | 2.5 | 15 | 0.7 | 6.3 | 10 | 2 |
| GN.33634 | GN 615.9-M8-KSN | M 8 | 3.5 | 18 | 0.95 | 16 | 24 | 4 |
| GN.33644 | GN 615.9-M10-KSN | M 10 | 4.5 | 23 | 1.4 | 18.8 | 31.7 | 8 |
| GN.33654 | GN 615.9-M12-KSN | M 12 | 6.5 | 26 | 2.3 | 26 | 49 | 12 |
| GN.33664 | GN 615.9-M16-KSN | M 16 | 8.5 | 33 | 3.1 | 38 | 68 | 31 |